

BRAKE DISC TESTING

We develop complete solutions for measuring, testing and assembly systems from the design to the final production, assembly and commissioning.

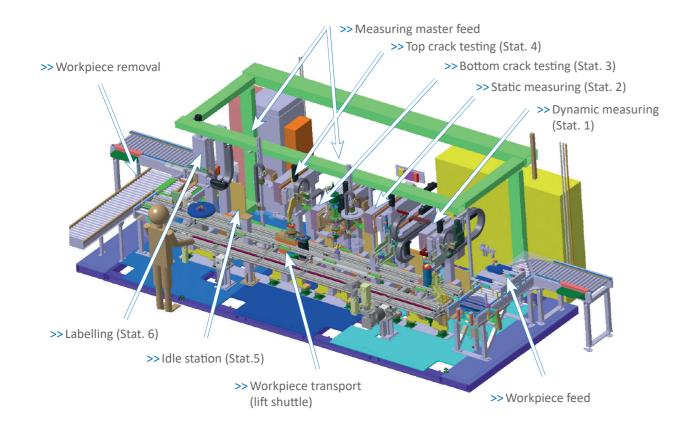
See the difference for yourself. NMH – Innovation is our world

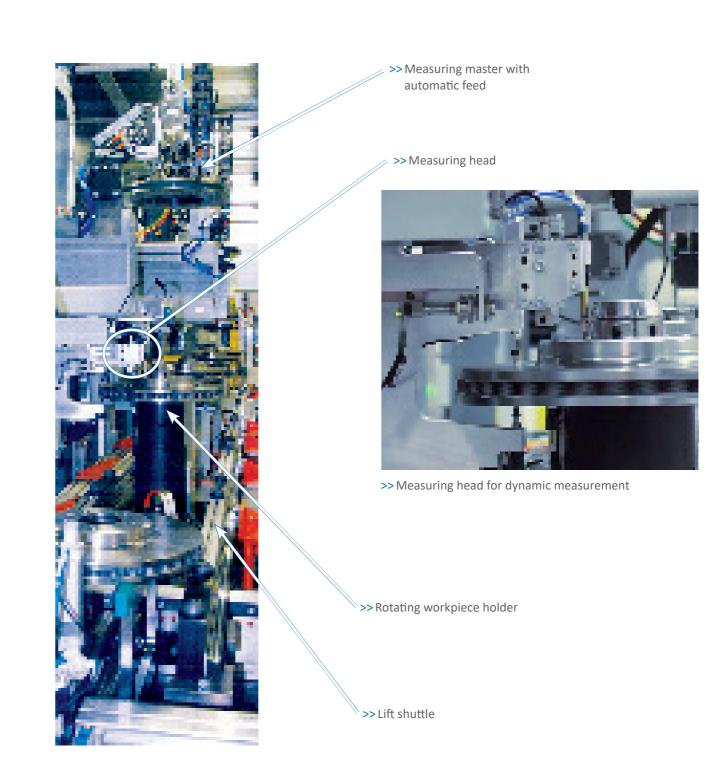


Fully-automatic system for

BRAKE DISC TESTING AND MEA SUREMENT

- >> "One-piece flow" brake disc feed by roller conveyor
- >> Brake disc separation and preparation
- >> Transport between stations by automatic lift shuttle
- >> Fully-automatic equipment with type specification via control unit
- >> Static and dynamic measurement of brake discs in the μ-range
- >> Crack test from above and below
- >> Brake disc labelling
- >> Automatic measuring master feed and measurement
- >> Sorting out of NOK parts
- >> QA with operating data recording connection via central control computer system





WHEEL HUB TESTING

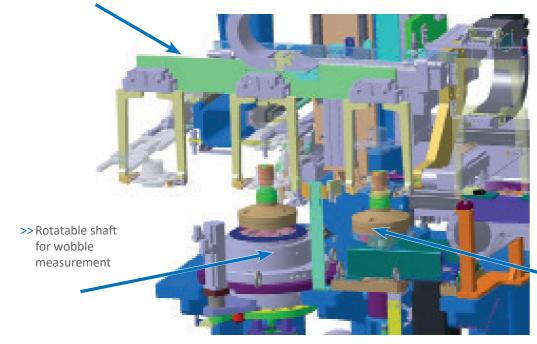
Fully-automatic system for wheel hub measurement

- >> Loose wheel hub feed by roller conveyor
- >> Wheel hub separation
- >> Part transport by 3-way grabber
- >> Axial run-out measurement and crack testing
- >> Sorting out of NOK parts



>> Wheel hub test stand

>> 3-way grabber for part transport



>> Rotatable shaft for crack testing

BRAKE DISC MEASUREMENT

Manually loaded machine for brake disc measurement

- >> Type entry via bar code or workpiece number
- >> Automatic type check by diameter and pot height (collision guard for scanners)
- >> Highly flexible without conversion thanks to 5 NC axes (batch size 1 for identical centring bores)
- >> Dynamic measurement on high-precision air bearing

- >> Easy part adjustment without programming skills
- >> Interchangeable parts available for various centring bores
- >> Easy operation via handheld operating unit
- >> Special programs for test capability process 1/2/6 and master and calibration measurement





>> Brake disc test stand

INDIVIDUAL AUTOMATIC UNIT

>> Measuring head for dynamic measurement and 4 NC axes



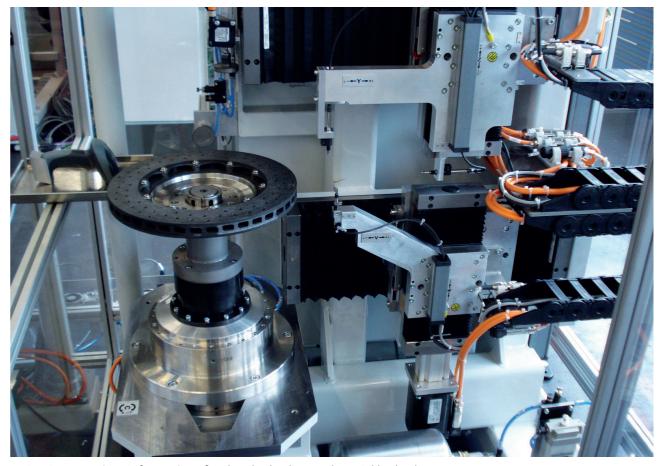
>> Handheld operating unit (for special programs and individual movements)

- >> 2 freely positionable measuring heads for a wide variety of characteristics, including axial run-out measurement
- >> Rotating workpiece holder

>> Plausibility check of various characteristic



INNOVATIVE EXAMPLES



>> Semi-automatic unit for testing of carbon brake discs and special brake discs





>> Type testing

>> Installation example

>> Switch cabinet view



About NMH

NMH is one of the "hidden champions" for complex measuring, testing and assembly systems. The company employs around 100 employees at the Hohentengen location. NMH offers complete solutions – from the design to the final production, assembly and commissioning. Nearly all German premium automotive manufacturers and their suppliers are NMH customers.

Excerpt of references





















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